

AL-280

Full bore type	Lift type	Safety valve	Relief valve
Safety relief valve	Lever type	Closed type	Dash-pot structure
Handle type	Stainless	High pressure gas testing products	
Diaphragm	Non-leakage		



■Features

1. Relief valve, exclusive for the pressure control of pumps with high pulsation pressure or large pressure fluctuation.
2. The trim parts (valve and valve seat) is dashpot structure that be designed to continuously discharge liquid against its setting pressure change without popping, preventing relief valve from chattering and hunting.
3. Stainless steel with excellent corrosion resistance is used for the adjusting spring.

■Specifications

Structure		Closed type
Application		Cold and hot water, Oil (heavy oil A, heavy oil B, kerosene) Non dangerous fluid (Less than 20 cst)
Working pressure		0.05-1.0 MPa
Working temperature		5-120°C
Material	Spring case	Ductile cast iron
	Valve, valve seat	Stainless steel
	Adjusting spring	Stainless steel
Connection		JIS 10K FF flanged

· Please refer to the chart in P.8-80 for set pressure range.

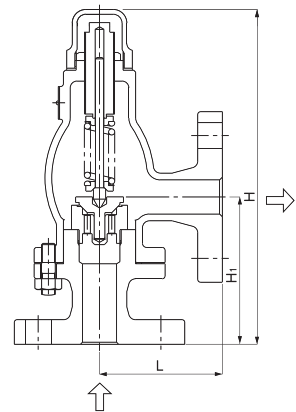
· Dashpot structure



■Dimensions and Weights

(mm)

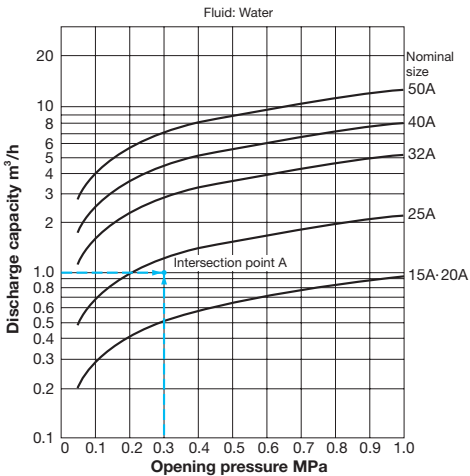
Nominal size	L	H ₁	H ₁	Weight (kg)
15A	90	245	108	4.7
20A	90	245	108	5.0
25A	90	245	108	6.2
32A	91	285	115	8.6
40A	91	285	115	8.8
50A	105	331	132	13.0



Flow rate chart

The flow rate to each nominal size when the accumulation (overpressure to the set pressure) is 25% is as shown in Fig. 1. See Fig. 2 when the accumulation is less than 25%.

Fig. 1: Nominal size selection chart

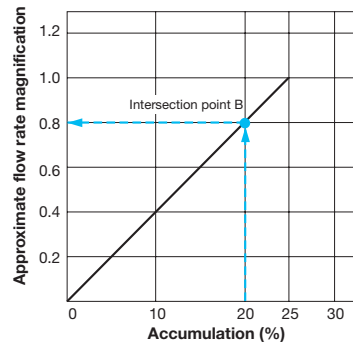


[Example]

To select a nominal size when the working conditions are pressure: 0.3 MPa and discharge capacity: 1.0 m³/h, first find intersection point A of the pressure of 0.3 MPa on the horizontal axis and the discharge capacity of 1.0 m³/h on the vertical axis in Fig. 1. Since intersection point A lies between the curve of nominal sizes 15A · 25A and the curve of nominal size 25A, select the larger one, 25A.

Fig. 2: Approximate flow rate magnification

When the accumulation is less than 25%, select an approximate flow rate magnification matching the accumulation based on this chart, and multiply the flow rate at 25% accumulation by the selected magnification.



[Example]

To obtain the flow rate when the working conditions are nominal size: 25A, setting pressure: 0.1 MPa, and accumulation: 20%, first find the flow rate at an accumulation of 25% in Fig. 1. Then, mark intersection point B of the accumulation of 20% and the diagonal straight line in Fig. 2. Trace horizontally to the left from this intersection point B, and reach the point of 0.8 on the axis of approximate flow rate magnification.

· Discharge capacity (reference) (accumulation: 25%)

(m³/h)

Nominal size	Flow area (mm ²)	Opening pressure (MPa)										
		0.05	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
15A·20A	16.7	0.20	0.29	0.41	0.51	0.59	0.66	0.72	0.78	0.83	0.88	0.93
25A	39.2	0.49	0.69	0.98	1.20	1.38	1.54	1.69	1.83	1.96	2.07	2.19
32A	91.9	1.14	1.62	2.29	2.81	3.24	3.63	3.97	4.29	4.59	4.87	5.13
40A	143.6	1.79	2.53	3.58	4.39	5.07	5.67	6.21	6.71	7.17	7.61	8.02
50A	224.3	2.80	3.96	5.60	6.86	7.92	8.86	9.71	10.49	11.21	11.89	12.53

■ Relief Valve Discharge Piping

Select a pipe with a same or larger diameter than the outlet diameter of the valve.

